



# HD-250VI VIISERIES

### **FULLY HYDRAULIC EXCAVATOR**

**Bucket capacity** 

CECE heaped : 0.25m³
PCSA, SAE heaped: 0.36yd³

Engine output :55PS/2,200rpm(JIS)

54HP/2,200rpm(SAE, Net)

Gross weight :6,300kg(13,400lbs)

KATO WORKS CO.,LTD.



Performance is enhanced not only by increased power and capabilities but also by improved handling and responsiveness. A refreshingly elegant color scheme and low-noise design help reduce disturbance to people and the urban environment. The machine's highly-sensitive maneuverability makes it ideal for operations on restricted work sites. The HD-250VII is designed for unobtrusive, effective operations in cities.







#### Extensive operating range and the most powerful digging force in its class.

This machine has the capacity to dig deeper and over a wider area than any other machine in its class. It can handle a broad range of operations comfortably at greater depth, width and height. In particular, the 4.5-tonne digging force of the bucket and the 3.5tonne digging force of the arm far exceed those of comparable machines. The HD-250VII deals speedily and effectively with construction work such as laying drainage pipes and digging foundation trenches.

#### low-noise rior design assures harmony with urban environments

 Ambient noise levels of 69dB(A)/7m and 58dB(A)/30m during operation have been made possible by the incorporation of a number of features, including a low-noise engine, a sound-proofed engine room and an engine cover fitted with noise-absorbing material. The machine is highly suitable for operations in urban and residential areas and allows night work to be carried out without fear of disturbing people.

The prodigious abilities of the new double-pump system deliver smoother, speedier working operations, and sophisticated handling features that leave the rest of the field standing.

#### Variable double piston pump guarantees high operating efficiency and low fuel consumption.

In addition to a highly fuel-efficient directinjection engine, the HD-250VII boasts a variable double piston pump which adjusts the power and speed automatically according to the workload. The pump also takes full advantage of the engine's 55 hp output to deliver enormous power for heavy operations and high operating speeds for light work, while at the same time reducing fuel consumption.



#### Two-mode (M/L) switching and one-touch slow system

- The two-mode (M/L) switchover system. allows the operator to select the most appropriate mode for the type of work and worksite conditions and reduce fuel consumption significantly.
- The one-touch slow system cuts fuel costs further by reducing engine speed to middle when the operating lever is in neutral.

#### Smallest swing radius-perfect for work in narrow roads

 Easy selection of a regular swing radius or a small swing radius to suit worksite conditions is provided as a standard feature. The minimum swing radius is ideal for construction work in tunnels, repairing roads, pipe laying and electrical installation work in residential and built-up areas and restricted worksites in cities. The HD-250VII is perfect for work in an urban environment.





#### Functional deluxe cab designed to guarantee a comfortable and spacious working environment

The deluxe cab combines state-of-the-art functionality with pleasant and comfortable surroundings. The ceiling and sides are well insulated and sound-proofed, the armchair type, fabric-covered seat is fully-adjustable, and tinted safety glass is used to reduce operator eye-strain.



Includes controls for optional equipment

#### High-power, low-fuel-consumption and lownoise direct-injection turbo-charged engine

 Tenacious and reliable, the direct-injection engine is just the start of a thoughtful noisereducing, fuel-efficient and high-power design. It creates great productivity and low fuel costs.



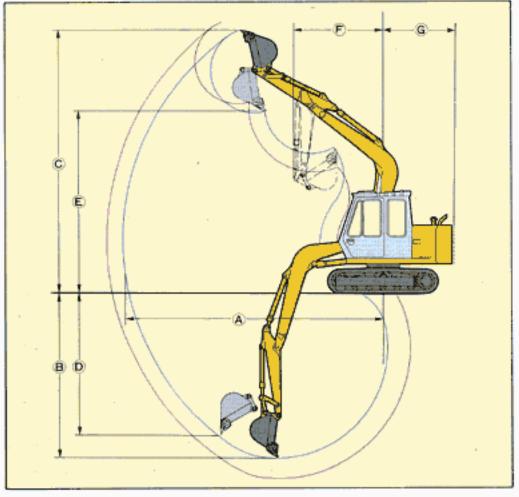
#### Speedy traveling and powerful traction

 The two-speed travel motor and travel boost system provide the highest speed and most poweful traction of any machine in this class. The machine can travel fast on ungraded land and slopes as well as on flat land, and the operator can select the optimum traveling speed for the worksite conditions with ease.





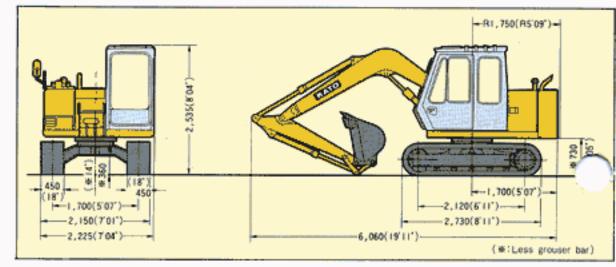
## **Working Range**



	STD position	Small swing radius 6,360(20'10")		
A:Max. digging radius	6,360(20'10")			
	4,120(13'06")	3,550(11'08")		
	6,530(21'05")	7,270(23'10")		
	3,540(11'07")	3,100(10'02")		
	4,480(14'08")	5,160(16'11")		
F:Front swing radius	2,190(7'02")	1,690(5'07")		
G:Tail swing radius	1,750(5'09")	1,750(5'09")		

Unit:mm(ft-in)

Main Specifications	
Overall length	6,060mm(19'11")
Overall width	2,225mm(7'04')
Overall height	2,535mm(8'04")
Ground clearance	360(14') (Less grouser bar)
Tail swing radius	1,750mm(5'09")
Track shoe width	450mm(18")
Gross weight	6,300kg(13,900lb)
Ground pressure	0.30kgf/cm²(4.27psi)
Swing angle	360*
Swing speed	16rpm
Traveling speed	5.5/3.8km/h(3.4/2.4mph)
Gradeability	70% (35*)
Bucket capacity	0.25m³(0.11m³~0.30m³)
Fuel Tank Capacity	140lit. (37.0USgal)
≋ Engine	
Model	Mitsubishi S4F Diesel engine
Total displacement	2,956cc(180in³)
Rated output	55ps/2,200r.p.m. (JIS)
Pump	Double variable piston pump+gear pump
Swing motor	Piston motor
Travel motors	2 Speed Piston motor×2
Control valves	4+5 section multiple control valves
	(with service port for dozer blade)
Set pressure	220kgf/cm²(3,130psi)/280kgf/cm²(3,980psi) travel



#### **Bucket**

Type of buck	ket			Backhoe bucke	ıt		Dredging bucket	Slope forming bucket	Grab bucket	Ditch cleaning bucket	Ejector bucket
Bucket capa	acity m³ CECE	0.11 0.12 (0.16)	0.15 0.16 (0.21)	0.20 (0.29)	0.25 0.28 (0.36)	0.30 0.34 (0.44)	0.20 0.23 (0.30)			0.34 0.42 (0.55)	0.15 0.16 (0.21)
Bucket	w/o side cutters mm(in)	370(15')	440(17*)	555(22*)	650(26")	770 (31')	1,700(67*)	1,400 (55°)	570(22°)	1,000 (39")	350(14°)
	with side cutters mm(in)	480 (19')	555 (22")	670(26*)	770(31")	890 (35")	250(10°)	800(31")			
Bucket weight kg		165 360	180 400	195 430	230 510	250 550	200 440	305 670	485 1,070	220 480	150 330
Number of bucket teeth		3	3	3	4	4	2		3+3		3
Shapes of bucket											
Standard boom+	Standard arm	•	•	•	•	<b>A</b>	•	•	. •	•	•
	Long arm	•	•	•	<b>A</b>	×	•	<b>A</b>	×	<b>A</b>	•
	Extension arm	•	<b>A</b>	×	×	×	×	<b>A</b>	×	×	<b>^</b>

General purpose

▲ : Light work

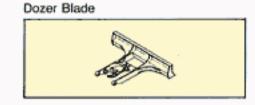
× : Unusable

Yellow colored area means standard.

Extension Arm 700mm(28")



-Bucket capacity 0.11m³, 0.15m³(CECE)



	Rubber shoe	Grouse	er shoe	Flat shoe	Triangle shoe		
Type of shoe		**					
Shoe width mm(in)	450(18')	450(18")	600(24")	450(18")	600(24")	700(28")	
Overall width mm(in)	2,150(7'01')	2,150(7'01')	2,300(7'07")	2,150(7'01')	2,300(7'07")	2,400(7'10")	
Ground pressure kgt/cm²(psi)	0.30(4.26)	0.30(4.26)	0.23(3.27)	0.32(4.55)	0.23(3.27)	0.20(2.84)	

#### Options:

- ·Electric refueling pump
- ·Hydraulic piping for breaker
- ·Hydraulic piping for spare port
- ·Room fan
- ·Room heater
- Air-conditioner

# KATO

**QUALITY & EXPERIENCE** 

**SINCE 1895** 

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